

Impact of operation parameters and lambda input signal during lambda-dithering of three-way catalysts for low-temperature performance enhancement



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ABSTRACT

A synthetic exhaust gas bench was dynamically operated to investigate the impact of temperature, amplitude, split cycle, mean lambda, gas hourly space velocity, and oxygen storage capacity on average pollutant conversion and product selectivity of three-way catalysts in periodic operation. As temperature and amplitude increase and oxygen storage capacity decreases, the optimal frequency for maximum pollutant conversion increases. This is consistent with faster desorption of CO and O₂ from the catalyst, yielding free surface sites. Regarding the formation of secondary products, the optimal frequency for maximum pollutant conversion does not always correspond to minimal N₂O and NH₃ emissions. The split cycle variation reveals the enhancement of C₃H₈ and NO conversion after both lean-rich and rich-lean switches and C₃H₆ and CO conversion after rich-lean switches at the optimal frequency. As periodic operation does not affect existing engine settings or operating conditions, it is a cost-effective control strategy for meeting future emission limits.

1. Introduction

Compared to conventional internal combustion engines (ICE), modern hybrid electric vehicles (HEV) can save up to 49% fuel under urban driving conditions, which results in lower carbon dioxide (CO₂) emissions [1]. However, frequent stops and restarts of the HEV engine are accompanied by periods of low exhaust temperatures and therefore lead to a decrease in pollutant conversion in the three-way catalyst (TWC), which is used as the exhaust gas aftertreatment system to abate carbon monoxide (CO), nitrogen oxides (NOx), and unburned hydrocarbons (HC). Once the Euro 7 standards [2] come into force, new challenges arise for the exhaust gas aftertreatment of ICEs [3]. In addition to reliable pollutant conversion at low exhaust temperatures, legislation also calls for the reduction of secondary emissions such as N₂O and NH₃ and doubles the requirement for the service life of exhaust gas aftertreatment systems from 100 000 km and 5 years to 200 000 km and 10 years.

To allow simultaneous conversion of CO, NOx and HC, gasoline engines equipped with a TWC are usually operated in a narrow range of

air-fuel equivalence ratio (AFR) at $\lambda = 1$. In comparison to a continuous stoichiometric operation, forced periodic switches between a lean and rich exhaust gas, known as lambda-dithering, has been reported to increase the pollutant conversion of the TWC under particular conditions [4–7,8,9]. Especially the frequency, which describes how fast the period of the lean and rich half-cycle is repeated, influences the pollutant conversion over the catalyst. Toyota scientists systematically investigated the effect of frequency on the performance of Pt, Pd and Rh-based TWCs for CO oxidation [10], C₃H₆ oxidation [11], NO reduction with CO [12], and with synthetic exhaust gas [5]. They observed a narrow band of dithering frequency that increases the conversion for each reaction above the value reached at constant stoichiometric operation. The band can be characterized by the critical or optimum frequency [4]. The origin of the rate increase due to periodic operation has not yet been conclusively clarified. It is assumed that the reaction under stoichiometric, lean and rich steady-state conditions is hindered by the occupancy of the catalyst by the most strongly adsorbing species in each particular case [13–15]. For instance, surface blockage by adsorbed O-atoms was reported as primary obstacle for high pollutant conversion under lean conditions [16]. By selecting a suitable fluctuating operating

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Nomenclature	
<i>Greek symbols</i>	
λ	Air-fuel equivalence ratio (-)
λ_m	Mean lambda (-)
$\lambda_{\bar{\phi}}$	Time-averaged lambda (-)
ν_i	Stoichiometric coefficient of species i (-)
τ	Cycle period (s)
τ_L	Lean cycle period (s)
<i>Latin symbols</i>	
A	Amplitude (-)
A_{real}	Real amplitude (-)
D_{Pd}	Dispersion of Pd (-)
f	Frequency (Hz)
$GHSV$	Gas hourly space velocity (h^{-1})
m_{cat}	Mass of catalyst (g)
M_{Pd}	Molar mass of Pd (g mol $^{-1}$)
$n\tau$	Multiple of the cycle period (s)
p	Pressure (Pa)
s_L	Split cycle (-)
$S_{i,\text{NO}}$	Selectivity of product i derived from NO (-)
t	Time (s)
T	Temperature (°C/K)
TOF_i	Turnover frequency of species i (s $^{-1}$)
v	Velocity at 298 K (m s $^{-1}$)
\dot{V}	Flow rate (m 3 s $^{-1}$)
X_i	Time-averaged conversion of species i (-)
x_{Pd}	Mass fraction of Pd (-)
\bar{x}_i	Time-averaged mole fraction of species i (-)

condition of the engine, the strongly adsorbed species are removed from the catalyst on a regular basis, so that the surface composition of the adsorbates is brought to an equal level, thus increasing the reaction rate [17] and reducing secondary emissions [18]. Notably, the use of dithering for emissions reduction does not interfere with existing engine settings or run conditions and does not require a complex feedback system. Therefore, it is a cost-effective emission control strategy to comply with future stricter emission limits [19,20].

However, due to the constantly changing operating conditions of an ICE, TWCs are generally subject to substantial fluctuations in terms of temperature and volume flow [21]. These conditions can significantly influence the optimal fluctuating operating conditions [17]. In addition, there are control variables such as the split cycle, which indicates the ratio between the lean cycle period and the cycle period, the amplitude, which describes the extent between lean and rich magnitude, and the mean lambda. All these parameters influence the catalyst performance during periodic operation to a relevant extent [20,22,23]. Furthermore, the use of support materials with oxygen storage properties can decisively influence the periodic operating conditions [24].

Therefore, the present study systematically investigates the influence of the catalyst operating conditions temperature and gas hourly space velocity (GHSV), the influence of the control variables amplitude, split cycle, and mean lambda as well as the influence of oxygen storage material with respect to the optimum frequency for maximum pollutant conversion and minimum secondary emission selectivity in a laboratory test bench using synthetic exhaust gas.

2. Methodology

2.1. Catalyst preparation

For the preparation of the 2% Pd/Al₂O₃ and the 2% Pd/CeO₂-ZrO₂ (Pd/CZ) catalyst, γ -Al₂O₃ (Puralox TH 100/150, Sasol) or CZ stabilized by a small amount of yttrium, neodymium and lanthanum dopants (Luxfer MEL Technologies) was calcined in static air for 5 h at 700 °C. Subsequently, Pd was added to the calcined supports by means of an incipient wetness impregnation (IWI). For this, an aqueous (NH₃)₄Pd (NO₃)₂ solution (abcr) was used and the received powder was then dried for 4 h at 70 °C and calcined in air for 5 h at 500 °C. To examine the catalytic activity under realistic conditions, a cordierite monolith (3 cm length, 1.6 cm diameter, 400 cpsl, 4 mil, 97 cells; Corning) was coated with the catalyst powder. Analogous to the procedure applied by Karinshak et al. [25] the catalyst powder was mixed in a mass ratio of 90:10 with AlO(OH) (Disperal P2, Sasol) and suspended in deionized water. After acidification with aqueous HNO₃ (Fischer) the liquid slurry was added into the channels of a cordierite honeycomb by dip-coating.

Excess liquid was blown out before drying the monolith. This coating procedure was repeated until the desired catalyst loading of 100 g_{cat} L $^{-1}$ (approx. 57 g_{Pd} ft $^{-3}$) was reached and the monolith was calcined at 550 °C for 5 h. Prior to the catalytic activity tests, the samples were de-greened at the catalyst test bench with 10% CO₂ and 10% H₂O (N₂ balance) for 4 h at 600 °C at a GHSV of 50 000 h $^{-1}$, analogous to the procedure proposed by Rappé et al. [26].

2.2. Catalyst characterization

N₂-physisorption measurements were performed at a BELSORP-mini II (BEL Japan) after degassing the catalyst powders for 2 h at 300 °C. The obtained adsorption-desorption curves were evaluated using the method of Brunauer, Emmett, and Teller (BET) [27], which provides information on the specific surface area and pore volume. Inductively coupled plasma optical emission spectroscopy (ICP-OES) was used to validate the Pd loading of the powder catalysts. Temperature programmed reduction of the powder samples with hydrogen (H₂-TPR) was carried out in an AutoChem II (micromeritics). After an oxidative pretreatment (10% O₂ in He, 10 K min $^{-1}$ to 500 °C), the H₂-TPR was measured with 50 mL min $^{-1}$ of 10% H₂ in Ar from –50 to 900 °C with 10 K min $^{-1}$. A cryogenic cooler with liquid N₂ allowed to reach low temperatures and a thermal conductivity detector (TCD) was used to detect the content of the effluent gas stream. High-angle annular dark-field scanning transmission electron microscopy (HAADF-STEM) combined with energy-dispersive X-ray spectroscopy (EDXS) was used to investigate the dispersion of Pd nanoparticles of the powder catalysts. The images were obtained at an FEI Osiris ChemiSTEM microscope at 200 keV electron energy, which is equipped with a Super-X EDXS system comprising four silicon drift detectors. To determine the particle size distribution, >100 Pd nanoparticles were analyzed with the open source image processing software Fiji [28]. Analogous to earlier procedures applied in our group [29], Pd dispersion data of the monolithic samples were obtained by CO chemisorption measurements in a custom-made apparatus equipped with an IR detector (X-Stream, Emerson). The samples were oxidized in a quartz glass tubular reactor (Qsil) at 500 °C with atmospheric oxygen (O₂) for 20 min and subsequently reduced at 400 °C for 60 min using 5% hydrogen (H₂) in nitrogen (N₂). After the reactor was cooled to room temperature under N₂ flushing the catalyst was saturated with 1% CO in N₂. Gaseous and physisorbed CO are then flushed away via a nitrogen stream before the temperature-programmed desorption of the CO takes place under inert nitrogen flow during heating with a rate of 20 K min $^{-1}$ to 550 °C. For the evaluation of the precious metal dispersion a CO:Pd adsorption ratio of 1:1 is assumed [30]. The measurement of the oxygen storage capacity complete (OSCC) is based on the aftertreatment protocols for catalyst characterization by Rappé et al.

[26]. The monolithic catalyst is oxidized at 550 °C with 2% O₂ in N₂ for 20 min in the test setup described below. Subsequently the sample is cooled down to the temperatures of 550 °C, 350 °C and 150 °C in N₂ and in the following reduced with 1% CO in N₂. The OSCC at the respective temperature corresponds to the amount of CO₂ formed during reduction and is specified per mass of catalyst.

2.3. Testing apparatus and testing routine

The coated honeycomb was tested under steady-state and forced periodic conditions in an in-house built catalyst testing bench that is schematically illustrated in Fig. 1. The monolith was wrapped in quartz glass wool, placed in a quartz glass tubular reactor (19 mm OD, 17 mm ID, 720 mm length, Qsil) and mounted between two thermocouples (1 mm OD, TC Direct) located 5 mm upstream and downstream of the monolith that were held in the middle of the reactor by inert cordierite honeycombs. The inlet temperatures of the catalyst could be precisely adjusted via the regulation of the furnace with a Eurotherm controller. The flow of gaseous reactants was supplied by mass flow controllers (MFCs, Bronkhorst). To ensure low-pulsation dosing of water, a controlled evaporation mixing device (CEM, Bronkhorst) was used along with a liquid flow controller (LFC, Bronkhorst).

The static composition of the simulated exhaust gas, which is representative for real-world applications, contained 1330 ppm NO, 360 ppm C₃H₆, 180 ppm C₃H₈, 10% CO₂ and 13% H₂O. To avoid condensation of the water vapor in the pipes of the test bench, all pipes were heated to 120 °C with heating wires (Horst). The dosing of the periodic forced components CO, H₂ and O₂ was realized with two fast switching 3-way 2-position valves (Bürkert), which alternately dose the lean and rich mixture into the reactor and the ventilation system, respectively (cf. Table 1). N₂ served as a balancing gas to keep the volume flows constant in both, lean and rich mixtures. A pre-pressure regulator (PR, Equilibar) was used to align the pressure in the exhaust line to that in the reactor. Equation (1) that was first formulated by Padeste and Baiker [24] was used to calculate the AFR from the molar fractions of the individual species, which are shown in Table 1.

$$\lambda = \frac{2[\text{O}_2] + [\text{CO}] + 2[\text{CO}_2] + [\text{H}_2\text{O}] + [\text{NO}]}{2[\text{CO}] + [\text{H}_2] + 2[\text{CO}_2] + [\text{H}_2\text{O}] + 9[\text{C}_3\text{H}_6] + 10[\text{C}_3\text{H}_8]} \quad (1)$$

Steady-state and dithering experiments were conducted at realistic

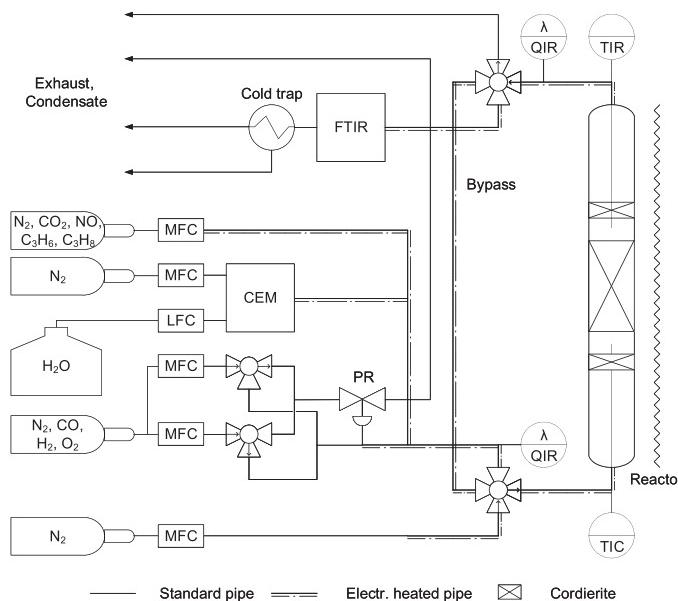


Fig. 1. Scheme of the apparatus used for investigating the influence of operating conditions on the dynamic behavior of the three-way catalyst.

Table 1

Dosed O₂, CO and H₂ concentrations at different air-fuel equivalence ratios (AFR). Components with constant concentrations: 1330 ppm NO, 360 ppm C₃H₆, 180 ppm C₃H₈, 10% CO₂ and 13% H₂O.

Amplitude, mean lambda	$\lambda / -$	[O ₂] / ppm	[CO] / ppm	[H ₂] / ppm
$A = 0.02, \lambda_m = 1.00$	1.02	6 500	1 800	600
	0.98	3 000	6 800	2 270
$A = 0.04, \lambda_m = 1.00$	1.04	9 000	800	270
	0.96	1 900	10 500	3 500
$A = 0.06, \lambda_m = 1.00$	1.06	12 200	570	190
	0.94	1 200	15 000	5 000
$A = 0.04, \lambda_m = 0.99$	1.03	7 700	1 100	370
	0.95	1 500	12 700	4 200
$A = 0.04, \lambda_m = 1.01$	1.05	10 500	690	230
	0.97	2 400	8 600	2 900

experimental conditions that are representative for real-world TWC applications [31–33, 3, 34, 35], namely temperatures $T = 150\text{--}550$ °C, frequencies $f = 0.0025\text{--}2.5$ Hz, gas hourly space velocities GHSV = 50 000–100 000 h⁻¹, dithering amplitudes $A = 0.02\text{--}0.06$, split cycles $s_L = 0.375\text{--}0.625$, which according to Silveston et al. [4] indicates the ratio between the lean cycle period τ_L and the cycle period τ (cf. Equation (2)), and mean lambda $\lambda_m = 0.99\text{--}1.01$. The relationship between amplitude, split cycle, mean lambda value and time-average lambda value $\lambda_{\bar{\phi}}$ is shown in Fig. 2.

$$s_L = \frac{\tau_L}{\tau} \quad (2)$$

Furthermore, the influence of the diminishing of the real amplitude A_{real} by axial dispersion in the plant periphery was investigated. For this purpose, the velocity of the gas flow in the reactor v at a constant GHSV was increased by increasing the monolith length between 3–6 cm and increasing the volume flow by the same factor. The influence of the oxygen storage capacity (OSC) was tested by mixing the 2% Pd/Al₂O₃ and 2% Pd/CZ in mass ratio of $x = 40\%$ and $x = 80\%$ (Pd[(x)CZ/(1-x)Al₂O₃]).

The average conversion of the reactants CO, NO_x, C₃H₆, C₃H₈ (Equation (3)) and the selectivity to the product species NH₃, N₂O, NO₂ (Equation (4)), with the respective stoichiometric coefficient ν_i , were calculated by time integration of the transient concentration profiles (Equation (5)) measured by an FTIR spectrometer (MultiGas 2030, MKS Instruments) operated at 5 Hz and with a measuring cell volume of 200 mL. The integration time used was chosen to be a multiple n of the respective cycle time τ . AFR sensors (LSU 4.9, Bosch) at the inlet and outlet of the reactor allowed to analyze the dynamics of the lambda changes with a temporal resolution of 10 Hz. The concentration of the IR-inactive species N₂ was calculated from a balance of all nitrogen-containing species, among which NO, NO₂, N₂O and NH₃ can be

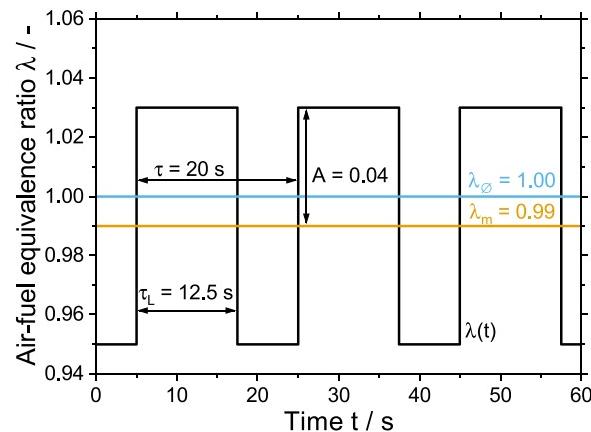


Fig. 2. Relationship between amplitude A , split cycle (cf. Equation (2)), mean lambda λ_m and time-average lambda $\lambda_{\bar{\phi}} = (1 - s_L) \cdot (\lambda_m - A) + s_L \cdot (\lambda_m + A)$.

precisely quantified by FTIR.

$$X_i = \frac{\bar{x}_{i,0} - \bar{x}_i}{\bar{x}_{i,0}} \quad (3)$$

$$S_{i,\text{NO}} = \frac{\nu_{\text{NO}}}{\nu_i} \frac{\bar{x}_i - \bar{x}_{i,0}}{\bar{x}_{\text{NO},0} - \bar{x}_{\text{NO}}} \quad (4)$$

$$\bar{x}_i = \frac{1}{n\tau} \int_t^{(t+n\tau)} x(t') dt' \quad (5)$$

3. Results and discussions

3.1. Testing apparatus

Prior to the catalytic tests, possible gas phase reactions were investigated by means of a light-off experiment up to 600 °C and a temperature ramp of 3 K min⁻¹ with an inert honeycomb at stoichiometric condition ($\lambda_m = 1$, $A = 0.04$, cf. Table 1). Figure S1 in the Supplementary Information shows that gas phase reactions of CO, NO, C₃H₆, C₃H₈ can be ruled out in the investigated temperature range.

To validate the experimental system over the wide range of operating conditions, the response of the analytics after a step change in CO concentration was studied using an uncoated monolith at the maximum ($GHSV = 100\,000 \text{ h}^{-1}$, $T = 550^\circ\text{C}$) and minimum ($GHSV = 50\,000 \text{ h}^{-1}$, $T = 150^\circ\text{C}$) gas velocities (Fig. 3a). The time lag due to gas transport between the valves and the analytics is 0.1 s for the front and 0.8–1.8 s for the rear AFR sensors, and 3.2–4.5 s for the FTIR. This time offset could be taken into account on the basis of the volumes, temperatures, and gas velocities in each plant section. The time constant for reaching 90% of the CO concentration after the step change is 0.6–0.9 s for the AFR probes and 2.1–4.6 s for the FTIR. The absolute values of the front AFR sensor for the inert system at a space velocity of 50 000 h⁻¹ and an amplitude of 0.02 are plotted in Fig. 3b and show that the set amplitude cannot be fully achieved at a frequency of 0.5 Hz and complete mixing of the lean and rich half cycle in front of the reactor occurs at 1 Hz at the present conditions. Notably, the influence of thermocouple attachment with inert mini-monoliths on the back-mixing behavior was ruled out by comparing experiments conducted with and without the inert mini-monoliths (cf. Figure S2).

Figure 3c shows the concentration profile of CO as a function of time at different frequencies. Due to back-mixing of the gas in the measuring cell volume of the FTIR, the exact concentration profiles exiting the reactor are not available [36]. However, the average concentration of the respective species exiting the reactor over a cycle period can be considered equal to those in the FTIR. In contrast to the results reported by Roger et al. [37], frequency and amplitude had no influence on the average quantity of pulsed components. This could be achieved by avoiding the pressure peak downstream of the MFC when switching between the reactor and the exhaust line [38].

3.2. Influence of temperature

In Fig. 4 the time-averaged conversion of the exhaust gas pollutants and the selectivity to products derived from NO are shown for different frequencies and temperatures at $GHSV = 75\,000 \text{ h}^{-1}$ and $A = 0.04$. The quasi steady-state (qss) conversion of the reactants and selectivity of the products for a frequency tending towards zero ($f \rightarrow 0$) was obtained by calculating the arithmetic mean between the outlet concentration of the respective lean and rich steady-state experiments. The theoretical values for quasi steady-state experiments are in agreement with the data from periodic operation for a frequency greater than zero and forms the limit between dynamic and static operation. Another border case is represented for high frequencies, where the square wave inlet signal deteriorates before reaching the catalytic converter due to axial dispersion in the periphery of the test bench. To represent this upper limit ($f \rightarrow \infty$), the composition of the lean and rich mixtures were averaged and fed to the reactor at steady-state conditions. AFR sensor data show that at $f = 2.5 \text{ Hz}$, $GHSV = 75\,000 \text{ h}^{-1}$ and $A = 0.04$ the square waveform deteriorates almost completely and thus passes into the steady-state case (cf. Fig. 5, $v = 0.44 \text{ m s}^{-1}$). The deviations between the data point at an inlet temperature of 300 °C at 2.5 Hz ($T_{\text{out}} = 383^\circ\text{C}$) and in the steady-state ($f \rightarrow \infty$, $T_{\text{out}} = 387^\circ\text{C}$) can be attributed to different temperature profiles along the monolith due to the weak fluctuation and the associated strong influence of the temperature on the conversion during the light-off. However, the set amplitude and $GHSV$ can significantly influence the back-mixing behavior between the two half cycles, which will be discussed in more detail in the next sections.

For temperatures below 350 °C, there is an optimum frequency at which C₃H₈ and NO conversion reach a maximum. Compared to

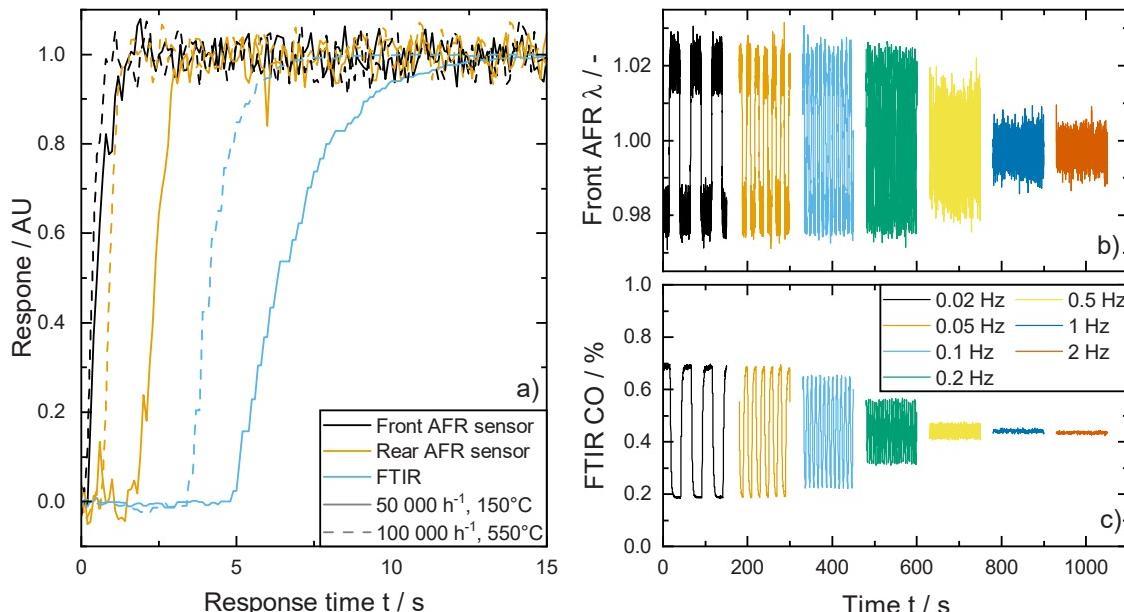


Fig. 3. a) Response of AFR sensors and FTIR to a step change of CO concentration using an uncoated monolith at different gas velocities. b) AFR values and c) CO concentrations as a function of time at different frequencies and $GHSV = 50\,000 \text{ h}^{-1}$, $T = 150^\circ\text{C}$, $A = 0.02$. The exhaust gas composition is listed in Table 1.

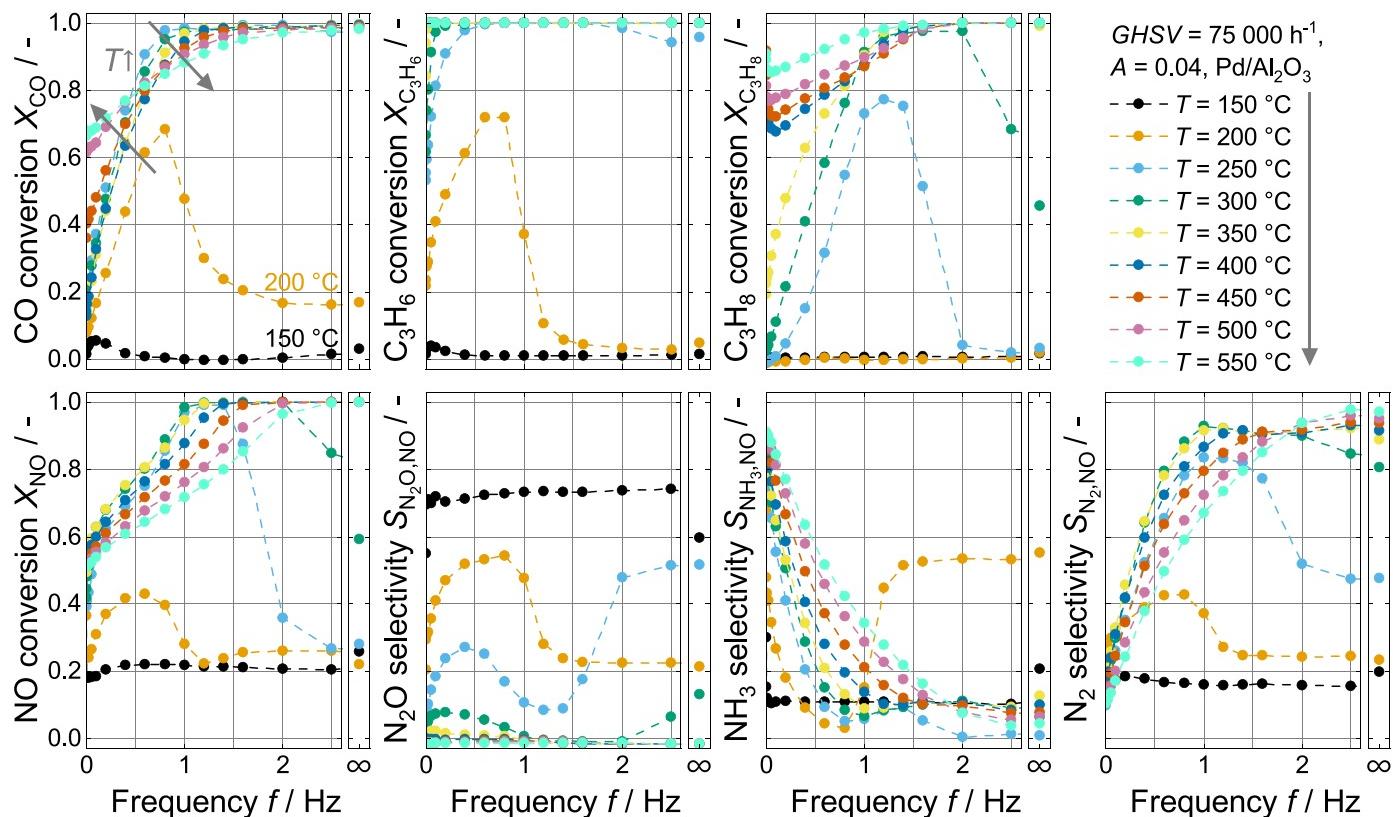


Fig. 4. Average conversion of pollutants and selectivity of products formed from NO at different frequencies and temperatures at constant $GHSV = 75\ 000\ h^{-1}$, $A = 0.04$ on Pd/Al_2O_3 . The exhaust gas composition is listed in Table 1.

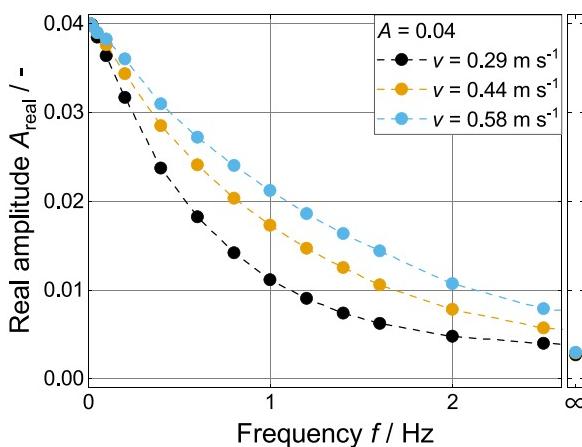


Fig. 5. Real amplitudes in front of the catalyst at different frequencies and gas velocities in the tubular reactor at constant $A = 0.04$ measured by the front AFR sensor. The gas velocities of $v = 0.29, 0.44$ and $0.58\ m\ s^{-1}$ correspond to $GHSV = 50\ 000, 75\ 000, 100\ 000\ h^{-1}$ for a monolith length of 3 cm.

negligible conversions at steady-state, 80% of C_3H_8 can already be converted at a temperature of $250\ ^\circ C$ and a frequency of $1.2\ Hz$ in the periodic operation. CO and C_3H_6 , on the other hand, exhibit optimal frequencies already in a lower temperature range (below $300\ ^\circ C$) since their light-offs generally occur at lower temperatures [39]. The C-H bond activation of different hydrocarbons on (noble) metal catalysts strongly depends on the type of hydrocarbon (i.e. saturated vs. unsaturated, short-chain or long-chain), temperature and reaction mixture [40]. In general, alkenes adsorb strongly, whereas the adsorption of alkanes is weaker in competition with oxygen on metal-based catalysts, which results in a higher reactivity of the unsaturated hydrocarbon [40],

[41].

In case of a stoichiometric steady-state operation, the reaction rate at low temperatures is inhibited by the uneven distribution of reactants on the catalyst surface. It is well known that during CO oxidation Pt and Pd catalysts suffer from self-poisoning by either CO or O_2 [42,43], depending on the stoichiometry of the particular reaction mixture [14, 44]. Moreover, it was demonstrated that hydrocarbons can similarly inhibit the reaction rate of the catalyst through self-poisoning [14,15].

As the temperature increases, the optimal frequency to achieve the highest conversion for all pollutants increases. Therefore, the optimal frequency for NO and C_3H_8 conversion increases from $0.8\ Hz$ at $200\ ^\circ C$ to $1.2\ Hz$ at $250\ ^\circ C$ and to $1.6\ Hz$ at $300\ ^\circ C$. Similarly, Muraki et al. [5] observed an increase in the optimum frequency for pollutant conversion with increasing temperature over a $0.05\ g\ L^{-1}$ Pd/Al_2O_3 catalyst operated under net stoichiometric conditions. However, they noted optimal frequencies at much higher temperatures, which is probably due to the low Pd loading of their samples as well as differences in the reaction conditions and the plant periphery.

To understand the periodic effect on a molecular level it is useful to examine lean-rich and rich-lean step changes of a simpler system. Barshad and Gulari [45] observed a temperature-dependent induction time after O_2 was introduced to preadsorbed CO on Pd/Al_2O_3 . CO has to desorb and vacate some active sites before O_2 can adsorb and react. This time lag was found to correspond to the minimum time period that is needed for rate enhancement under periodic operation [46]. Since CO desorption is a temperature-activated process, the induction time can be reduced with increasing temperature, which leads to a quicker time of reaching the optimum surface coverage on the catalyst after the rich to lean switch. Hence, higher frequencies are necessary to maintain an equal quantity of the reactants on the surface of the catalyst.

In addition to the increase in the reaction rate in periodic operation due to equalizing of the reactant composition on the catalyst, the temperature in the monolithic catalyst also increases as a result of the

increasing amount of heat of reaction that is released. The time-averaged temperature difference between the monolith inlet and outlet at $T = 200\text{ }^{\circ}\text{C}$, $\text{GHSV} = 75\,000\text{ h}^{-1}$ and $A = 0.04$ is shown in Fig. 6 at different frequencies. The optimal frequency of 0.8 Hz for the maximum conversion of the pollutant (cf. Fig. 4, orange graph) matches the frequency of the maximum average temperature difference. Self-amplification of the system occurs as the reaction rate continues to increase due to the higher average temperature in the monolith. Jaree et al. [47] observed temperature jumps above the adiabatic combustion temperature when changing the inlet CO concentration on $\text{Pt}/\text{Al}_2\text{O}_3$ and attributed it to segregation of mass and heat waves moving through the reactor during periodic operation, which are induced by CO self-inhibition.

At temperatures above $350\text{ }^{\circ}\text{C}$, complete conversion of all exhaust gas components takes place during stoichiometric steady-state operation, whereas periodic operation at low frequency results in a worse catalyst performance (cf. Fig. 4). Silveston [4] showed that the optimal cycle period and rate enhancement of periodic operation for CO oxidation on noble metals decrease with increasing temperature. As a result of CO desorption at higher temperatures, the distribution of reactants on the catalyst surface already becomes evenly distributed during steady-state operation. Consequently, lean-rich cycling cannot enhance the reaction rate any further [48].

Furthermore N_2O formation was observed during steady-state stoichiometric operation in a temperature range of $150\text{--}300\text{ }^{\circ}\text{C}$ (black, orange, light blue, green lines in Fig. 4). Mejía-Centeno et al. [49] investigated a Pd-only TWC and reported the formation of N_2O between $100\text{--}320\text{ }^{\circ}\text{C}$ as well as the formation of NH_3 in a temperature range of $320\text{--}550\text{ }^{\circ}\text{C}$, which is correlated to the H_2 production via the stream reforming process. The formation of N_2O is discussed in more detail in the following sections of the present study.

Deviating from the study mentioned above, in our experiments additional NH_3 formation was observed in a lower temperature range from $150\text{ }^{\circ}\text{C}$ to $200\text{ }^{\circ}\text{C}$, which was attributed to the low-temperature activation of H_2 [50] and can also be observed for slightly lean feed composition [51]. NO_2 selectivities fall below the 5% mark and are therefore not illustrated in Fig. 4. However, the absolute emission of all nitrogen species for temperatures between $200\text{ }^{\circ}\text{C}$ and $300\text{ }^{\circ}\text{C}$ are shown in Fig. 7. Steady-state lean and rich experiments allow to attribute the formation of high quantities of NO_2 and NH_3 at low frequencies to long periods in the lean and rich phase, respectively. Under lean conditions ($\lambda = 1.04$), the excess oxygen on the catalytic surface oxidizes NO to NO_2 . In contrast, the higher amounts of hydrogen that are present in the feed gas mixture under rich conditions ($\lambda = 0.96$), result in an increased formation of NH_3 .

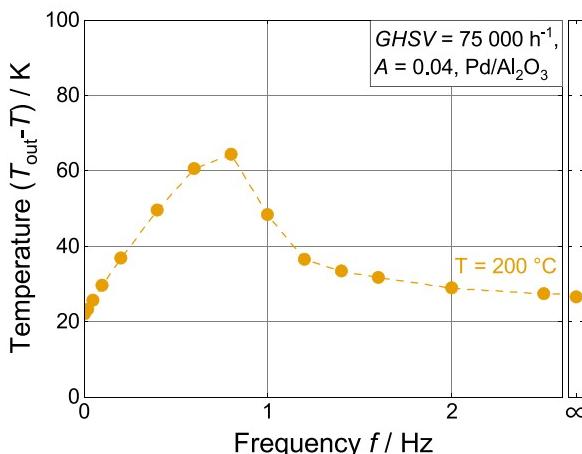


Fig. 6. Average temperature difference between inlet and outlet of the monolith at $T = 200\text{ }^{\circ}\text{C}$, $\text{GHSV} = 75\,000\text{ h}^{-1}$, $A = 0.04$ on $\text{Pd}/\text{Al}_2\text{O}_3$. The exhaust gas composition is listed in Table 1.

As underscored by the selectivities of the NO reduction products, the optimum frequency, and thus the optimum composition on the catalyst surface for the conversion of the pollutants, does not always correspond to low secondary emissions of NH_3 and N_2O . For instance, the N_2O selectivity reaches a maximum at a temperature of $200\text{ }^{\circ}\text{C}$ and a frequency of 0.8 Hz, which is the optimal operating point for the maximum conversion of CO, C_3H_6 and NO. Simultaneously, the low-temperature NH_3 formation observed when operating the catalyst under constant feed conditions can be prevented.

In contrast, at temperatures of $250\text{ }^{\circ}\text{C}$ and $300\text{ }^{\circ}\text{C}$, the selectivity toward N_2O can be reduced at the respective optimal frequencies of 1.2 Hz and 1.6 Hz, while NH_3 production increases. In conclusion, the formation of the secondary products NH_3 and N_2O shifts to lower temperatures upon periodic catalyst operation. This is in line with results by Padeste and Baiker [24] who reported a shift of N_2O formation to lower temperatures in periodic mode during light-off experiments. Nevertheless, by providing optimal fluctuations in a temperature range between $200\text{ }^{\circ}\text{C}$ and $350\text{ }^{\circ}\text{C}$ the selectivity to NH_3 and N_2O can be significantly reduced and therefore the N_2 selectivity can be increased by up to 30% compared to steady-state operation.

3.3. Influence of oxygen storage capacity

Figure 8 shows the influence of the temperature on the time-averaged pollutant conversion and the product selectivity at $A = 0.04$, and $\text{GHSV} = 75\,000\text{ h}^{-1}$ on the Pd/CZ catalyst. At steady-state conditions, Pd/CZ shows a similar conversion temperature behavior as the $\text{Pd}/\text{Al}_2\text{O}_3$ catalyst (cf. Fig. 4) regarding CO, C_3H_6 and C_3H_8 conversion, whereas the NO conversion is decreased at temperatures up to $200\text{ }^{\circ}\text{C}$. For higher temperatures, NO conversion is shown to be similar to that of the $\text{Pd}/\text{Al}_2\text{O}_3$ catalyst.

The comparable activity of the Al_2O_3 - and CZ-supported catalysts regarding the conversion of CO, NO and HC observed herein is in contrast to the lower light-off temperatures for CO and higher light-off temperatures for HC and NO reported in previous studies [49,52] when CZ is used as support material for Pd. Thus, in order to understand their behavior in more detail, the catalysts investigated in the present study were characterized. Table 2 summarizes the BET surface area and pore volume as determined by means of N_2 -physisorption, the Pd mass fraction that was determined by means of elemental analysis, the reduction temperatures obtained by means of H_2 -TPR measurements, and the average Pd nanoparticle size that was obtained based on STEM measurements. Despite its lower surface area and pore volume, the Pd/CZ sample exhibits slightly smaller Pd particles of 3.7 nm (compared to 4.4 nm for $\text{Pd}/\text{Al}_2\text{O}_3$). Possibly, the ceria-containing support facilitates the dispersion of palladium due to strong noble metal support interactions that have been reported for ceria-supported Pt, Pd, and Ru catalysts [53–55]. Furthermore, the lower Pd reduction temperature that was measured by H_2 -TPR suggests a higher reducibility of Pd in Pd/CZ sample compared to $\text{Pd}/\text{Al}_2\text{O}_3$, which is also attributed to the strong interaction between the noble metal Pd and the CZ support. Notably, a second peak during H_2 -TPR has been observed at $40\text{ }^{\circ}\text{C}$, which can be attributed to the reduction of CeO_2 of the Pd/CZ sample [56]. Analogous to the well-known noble metal particle size dependencies of CO and NO oxidation over lean-operated oxidation catalysts [57,58], the activity of TWCs is strongly governed by their noble metal particle size and the reducibility of the support [59,60] and thus explains the differences in catalytic activity between $\text{Pd}/\text{Al}_2\text{O}_3$ and Pd/CZ . In conclusion, these beneficial properties of the Pd/CZ catalyst enable a similar catalytic activity compared to $\text{Pd}/\text{Al}_2\text{O}_3$, although the latter one has a slightly higher noble metal loading. This becomes particularly clear when comparing the turnover frequencies (TOF) of the pollutant conversion for both catalysts at stoichiometric steady-state conditions (Figure S3), which is based on the respective active catalytic surface area that was derived from the characterization data (Table 2): In terms of TOF, Pd/CZ is slightly more active for CO, HC and NO emissions

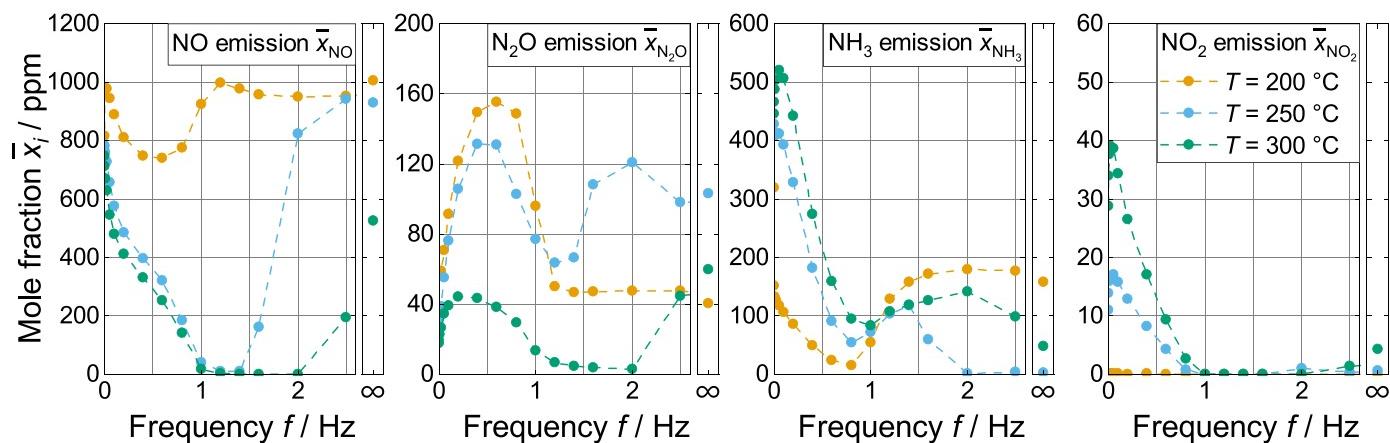


Fig. 7. Average emissions of nitrogenous species at different frequencies and temperatures at constant $GHSV = 75\,000\text{ h}^{-1}$, $A = 0.04$ on Pd/Al₂O₃. The exhaust gas composition is listed in Table 1.

abatement than Pd/Al₂O₃ under most conditions. Only regarding NO conversion at low temperatures, Pd/Al₂O₃ outperforms Pd/CZ. The reduced NO conversions (c.f. Fig. 8) and turnover frequencies (c.f. Figure S3) at low temperatures suggest that the selective catalytic reduction of NO with H₂ on Pd/CZ is reduced compared to Pd/Al₂O₃ and H₂ is already oxidized with O₂ at lower temperatures. Thus, lower selectivities to NH₃ can be observed at 200 °C for the CZ-based Pd catalyst. In agreement with the data of alumina-based sample, Pd/CZ shows N₂O formation in a temperature range of 150–300 °C and NH₃ formation in a temperature range of 300–550 °C.

In contrast to the steady-state conditions, the pollutant conversions and product selectivities of the CZ- and aluminum-based Pd samples differ in periodic operation. In particular, Pd/CZ can achieve higher conversion of the pollutants compared to Pd/Al₂O₃ at high temperature and low frequencies. This can be attributed to the OSC of CeO₂ in the Pd/CZ sample, which can reduce the CO, C₃H₆ and C₃H₈ slip under pronounced rich conditions and the NO slip under pronounced lean conditions. O₂ exchange between Pd and ceria can take place due to spillover reactions at the interface of Pd as noble metal and the support [61]. Furthermore, under rich conditions, ceria was reported to be in a reduced state and covered by carbonate species, which can be removed after re-oxidation [62]. This indicates that ceria is capable of providing both oxidizing and reducing agents for rich and lean phases, respectively.

Figure 9 shows the influence of different CZ mass fractions on the time-averaged conversion of the exhaust gas pollutants and the selectivity to products derived from NO at $A = 0.04$, $GHSV = 75\,000\text{ h}^{-1}$ and $T = 250\text{ °C}$. With increasing CZ mass fraction, the N₂O selectivity decreases and the N₂ selectivity increases at steady-state conditions. This can be attributed to the higher reducibility of Pd/CZ, which was uncovered by our H₂-TPR measurements (c.f. Table 2) and which has previously been associated with a higher N₂O decomposition activity of the supported noble metal [63]. In dynamic operation, an increase in the CZ mass fraction in the washcoat leads to a shift in the pattern of pollutant conversions and product selectivities to lower frequencies. This is consistent with observations on Pt-Rh based catalysts with variable CeO₂ content [64]. Padeste and Baiker [24] attribute the three times lower optimum frequency of Pt-Rh/CeO₂-Al₂O₃ compared to Pt-Rh/Al₂O₃ to a higher effective storage capacity if the respective catalyst is operated under the optimum frequency.

Figure 10 shows AFR sensor data before and after catalysts with different CZ mass fraction after a rich-lean switch (left) and a lean-rich switch (right) at $A = 0.04$, $GHSV = 75\,000\text{ h}^{-1}$ and $T = 300\text{ °C}$. The OSC under dynamic conditions cannot be quantitatively determined in our experiments using the data of the AFR probes. However, the ratio between the integral values of Fig. 10 and the maximal theoretical values

of complete transition from Pd^{+I}/Ce^{+IV} to Pd⁰/Ce^{+III} (cf. Table 3) are in good agreement. Nevertheless, it can be assumed that the dynamic oxygen storage capacity in our experiments is lower than the OSC measured by reduction with CO. This can be attributed to the presence of H₂O and CO₂, which lowers the reductive chemical potential [65]. On the other hand, a lower oxygen storage capacity can be observed under transient conditions due to transfer limitations of oxygen [66]. With increasing mass fraction of CZ, the time to reach the steady-state after a switch of conditions increases, due to the higher OSC (Fig. 10). As a result, the time at which the optimum reactant composition is present on the catalyst after a step change increases, thus lowering the optimum frequency. This is consistent with the dynamic oxygen storage capacity experiments of Shen et al. [52], which showed a shift of the CO₂ concentration peak to higher times when using Pd/CZ instead of Pd/Al₂O₃.

3.4. Influence of split cycle

Figure 11 shows the influence of the split cycle on time-averaged pollutant conversion and product selectivity at $T = 250\text{ °C}$, $A = 0.04$, and $GHSV = 75\,000\text{ h}^{-1}$. Since the optimum frequencies for all species are strongly pronounced at 250 °C, this temperature was chosen for further investigation of the operating conditions. To obtain time-averaged lambda values between 0.99 and 1.01, the split cycle was varied accordingly between $s_L = 0.375\text{--}0.625$. In steady-state and quasi steady-state, a higher oxygen content due to higher time-averaged lambda values leads to an increased conversion of CO and C₃H₆. In contrast, C₃H₈ and NO conversions do not profit from the higher AFR. This can be attributed to the low temperature of 250 °C in this experiment at which no steam reforming processes occur. Notably, the product distribution of secondary emissions shifts to high N₂O selectivity and low NH₃ selectivity for increasingly lean conditions. NH₃ formation can be enhanced by high H₂ concentrations, while N₂O formation occurs at low temperatures under oxygen-rich conditions [39]. In this context, N₂O emissions were attributed to the formation of NCO surface intermediates formed by the reaction of adsorbed CO and NO [67].

Interestingly, the optimal frequency for CO and C₃H₆ conversion and NH₃ selectivity shifts to higher frequencies with increasing split cycle. This is consistent with the data of Barshad and Gulari [68] who observed a longer optimal cycle period when decreasing the split cycle during the periodic operation of CO oxidation on alumina-supported palladium. From the linear relationship between split cycle and the respective optimal frequency (Equation (2)), an optimal time in the lean half cycle of 0.42 s can be determined from Fig. 11 for a maximal CO conversion. Similar to our results, Muraki et al. [12] found a linear relationship between the optimal cycle period and the stoichiometric number, which was manipulated by split cycle variation for NO reduction with CO on a

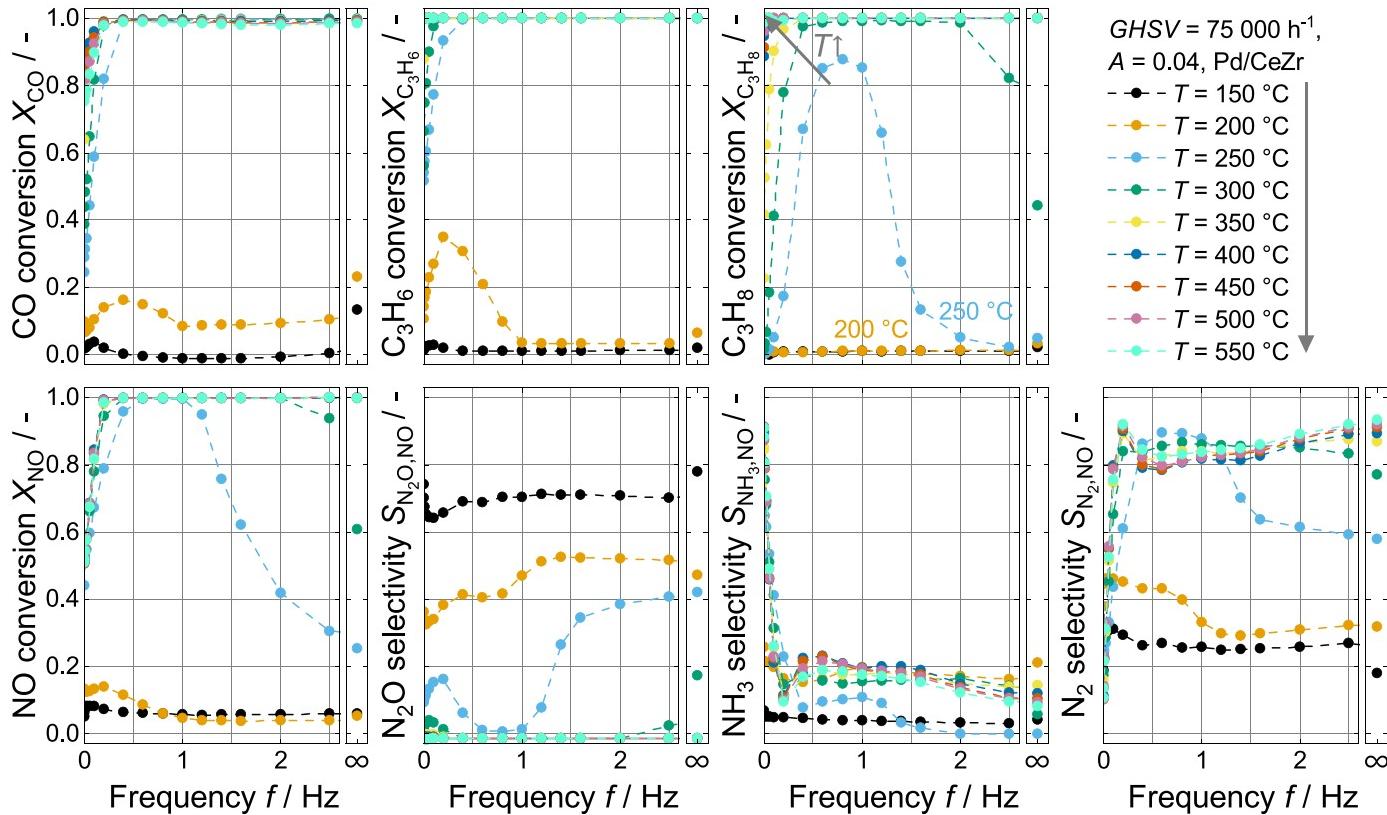


Fig. 8. Average conversion of pollutants and selectivity of products formed from NO at different frequencies and catalyst lengths at constant $GHSV = 75\ 000\ h^{-1}$, $A = 0.04$ on Pd/CZ. The exhaust gas composition is listed in Table 1.

Table 2
Characterization results of Pd/Al₂O₃ and Pd/CZ.

Properties	Pd/Al ₂ O ₃	Pd/CZ
BET surface area $S_{\text{BET}} / \text{m}^2 \text{ g}^{-1}$	147	72
Pore volume $V_{\text{pore}} / \text{cm}^3 \text{ g}^{-1}$	0.95	0.41
Pd content $x_{\text{Pd}} / \text{wt.\%}$	2.0	1.5
H ₂ reduction temperature $T_{\text{Red,H}_2-\text{TPR}} / ^\circ\text{C}$	9	2, 40
Pd nanoparticle diameter $d_{\text{Pd}} / \text{nm}$	4.4 ± 1.8	3.7 ± 0.8

Pd/Al₂O₃ catalyst.

The optimal lean period corresponds to the induction time for desorption of CO from the catalyst surface [45,69]. At this point, the surface concentration of the reactants is balanced and free surface sites are available for further adsorption. If the optimal lean time is exceeded (at low frequencies), the effectiveness of the periodic operation is reduced by excessively long stationary holding times at conditions that inhibit the reaction, namely CO poisoning at rich and O poisoning at lean conditions. If the optimal lean period is not reached (at high frequencies), the catalyst cannot be regenerated from CO poisoning in theory. In reality, however, the frequency is so high that the two gas compositions mix before reaching the catalyst [70]. Maintaining the optimum time at the lean half cycle and increasing the time of the rich half cycle (decrease in split cycle) will therefore result in a decreased maximum CO and C₃H₆ conversion and an increased NH₃ selectivity, as underscored by our experimental results (cf. Fig. 11). Based on the optimal lean half cycle time found herein, we assume that the time scale of the surface processes for lean-rich switches is considerably smaller than for rich-lean switches for the reaction of CO and C₃H₆, and therefore has no effect on the periodic operation. Notably, the dissociative adsorption of oxygen on a CO-poisoned noble metal is inhibited, whereas a noble metal surface covered with oxygen can adsorb considerable amounts of CO [71,72]. For instance, Hegedus et al. [7]

report response times for CO adsorbate formation and removal of 2 s and 1.1 s after a change from lean to rich and from rich to lean, respectively.

In contrast to the behavior of CO, C₃H₆ and NH₃ in our experiments, the patterns for NO and C₃H₈ conversion and N₂O as well as N₂ selectivity shift to lower frequencies when the split cycle is increased or decreased from the symmetric case $s_L = 0.5$. Thus, we conclude that by varying the split cycle, both an optimal time in lean and an optimal time in rich conditions exist and can affect the frequency for the maximum conversion of NO and C₃H₈ as well as the product formation of N₂O and N₂. We determine optimal times of 0.48 s and 0.51 s of the lean and rich half cycle, respectively, which is consistent with the maximum NO conversion under slightly rich conditions ($s_L = 0.4375$). However, we can only speculate about the reasons for the optimal times for lean and rich half cycle. NO adsorption and dissociation are possibly enhanced by the release of surface sites during CO desorption after the rich-lean switch. This also applies to the other reactants, which is indicated by the same optimum frequencies of the various pollutant gases. On the other hand, after the lean-rich switch many other mechanisms come into play. For instance, NO dissociation was suggested to be the rate-determine step at high CO coverage of the noble metal [73]. An inhibition of NO dissociation decelerates the formation of NCO [7,74], which is an important surface intermediate in the formation of N₂O [67]. Since under lean conditions the O₂ concentration is about 5 to 10 times higher than the NO concentration, a more plausible explanation is the competitive adsorption between the weakly bound propane and O₂ [15] due to O poisoning of the catalytic surface, which might yield free surface sites for NO adsorption on the lean half cycle. Hence, O₂ would first have to desorb in a lean-rich switch before propane can adsorb on the surface, similar to the preceding desorption of CO after a rich-lean switch.

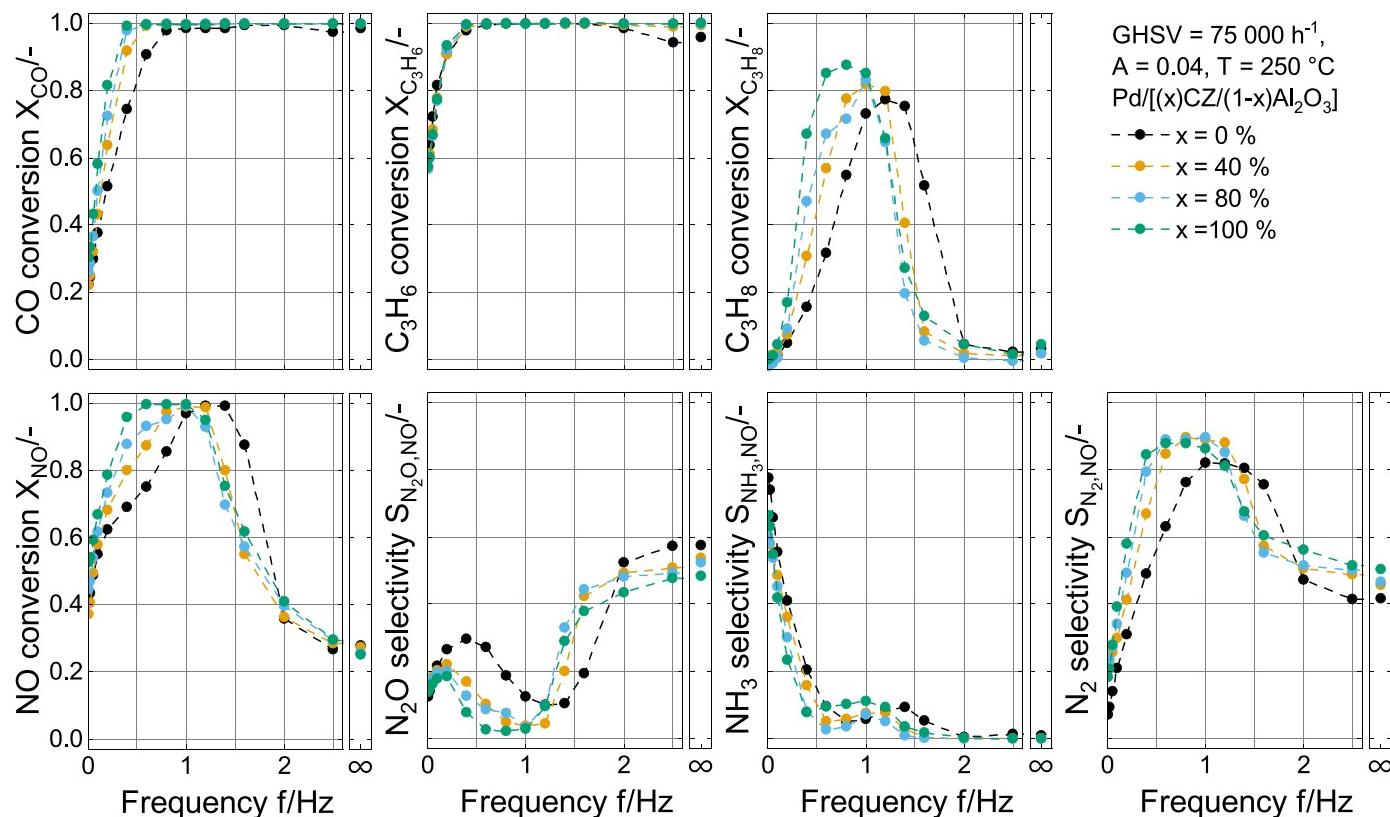


Fig. 9. Average conversion of pollutants and selectivity of products formed from NO at different frequencies and CZ mass fractions at constant GHSV = 75 000 h⁻¹, T = 250 °C, A = 0.04. The exhaust gas composition is listed in Table 1.

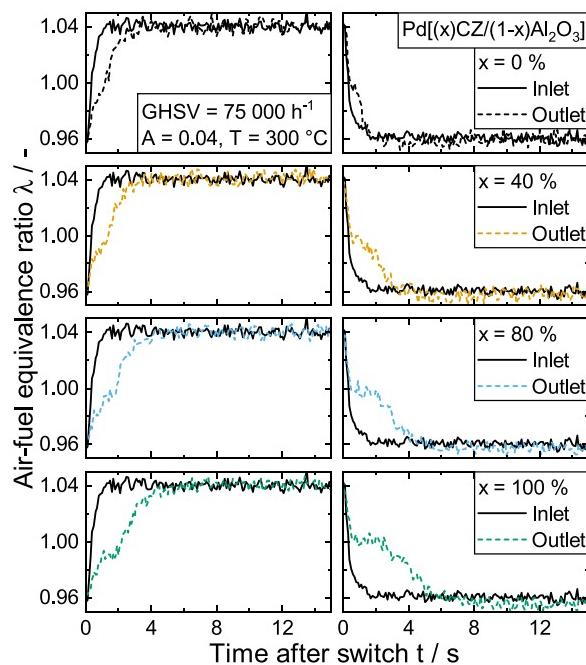


Fig. 10. Air-fuel equivalence ratio (AFR) at the inlet and outlet of the reactor after a rich-lean switch (left) and lean-rich switch (right) for different CZ mass fractions recorded by the front and rear AFR sensors at constant $GHSV = 75\ 000\ h^{-1}$, $T = 300\ ^\circ C$, $A = 0.04$. The exhaust gas composition is listed in Table 1.

Table 3

Oxygen storage capacity complete (OSCC) for different mass fractions of CZ at different temperatures and the maximal theoretical values of complete transition from Pd^{+I}/Ce^{+IV} to Pd^0/Ce^{+III} .

$Pd/[(x)CZ/(1-x)Al_2O_3]$	OSCC / $\mu\text{mol g}^{-1}$ at:			
	150°C	350°C	550°C	max.
x = 0%	76	56	183	189
x = 40%	219	440	440	559
x = 80%	282	687	729	951
x = 100%	310	771	922	1215

3.5. Influence of amplitude and mean lambda

The influence of different amplitudes and mean lambda values on the conversion of the exhaust gas and the selectivity to secondary products at $GHSV = 75\ 000\ h^{-1}$ and $T = 250\ ^\circ C$ are shown in Figures 12 and 13, respectively. The amplitude and mean lambda influence the inlet partial pressure of O_2 , H_2 and CO at the respective half cycle, as shown in Table 1. The steady-state and quasi steady-state conversions for different amplitudes and mean lambda can be described using a scheme developed by Kang et al. [75] for O_2 modulation during CH_4 oxidation over a Pt-Pd/ Al_2O_3 catalyst. The reaction rate for a species passes through a maximum when plotted against the partial pressure of a modulated species. By slowly modulating the lambda value, a quasi steady-state ($f \rightarrow 0$) is reached and the reaction rate can be higher or lower compared to the steady-state ($f \rightarrow \infty$) depending on the position of the maximum reaction rate and the respective amplitude and mean lambda. However, the reaction rates under full transient conditions can even exceed the reaction rates of the steady-state and quasi steady-state.

The results of the AFR sensor show that at frequencies above 0.4 Hz the set amplitudes are no longer fully achieved (cf. Fig. 3). However, for large amplitudes much higher frequencies are needed to completely mix both half cycles. The difference between the conversions of steady-state ($f \rightarrow \infty$) in Fig. 12 and the highest measured frequency for an amplitude of 0.06 (blue data points in Fig. 12) illustrates this effect. Thus, the

optimal frequency and maximal pollutant conversion also depends on the plant geometry or exhaust tract. Therefore, it is of tremendous importance to specify not only the respective operating conditions in the reactor, but also the residence time distribution when comparing results from different measuring setups.

When the amplitude is increased, the pattern of the pollutant conversion and product selectivities are shifted to higher frequencies. This is in line with individual measurements on Pd- or Pt-based catalysts from the literature [5,24,76]. For the discussion of the influences of the reactant partial pressures on the optimal frequency, it is again useful to consider lean-rich and rich-lean step switches. Increasing the amplitude leads to an increase in the O_2 and CO partial pressure difference between rich and lean phase. Therefore, the transition between an O_2 - and CO -inhibited surface and vice versa is faster. Since the induction time is shorter, higher frequencies are required to regenerate the catalyst from its surface-poisoned state. In our measurement campaign, an increase of the amplitude from 0.02 to 0.04 resulted in the largest increase of the optimal frequency from 0.6 Hz to 1.2 Hz. A further increase of the amplitude to 0.06 leads to an optimum frequency of 1.4 Hz. Possibly, the influence of a further increase of the partial pressure difference of CO and O_2 on the surface inhibition diminishes due to a complete saturation of the surface at the respective inhibiting condition. The conversion of the pollutants at the optimum frequency increases with the increase of the average partial pressure of the reactants, since the reaction under these conditions is no longer inhibited by the uneven distribution of surface adsorbates.

For the variation of the mean lambda value, a similar behavior on the optimal frequency of all species as for the split cycle was found. At first glance, only the time-average lambda plays a role in determining the optimal frequency. However, similar to a change in amplitude, a change in the mean lambda value influences the partial pressure of the reactants and therefore their surface coverage on the catalyst. A decrease of the mean lambda values leads to an increase in the CO partial pressures and therefore the surface coverage of CO at rich conditions, while the CO partial pressure difference between the rich and lean phases increases only slightly. It was shown by Banse et al. [69] that increasing the amount of pre-adsorbed CO on a poly-crystalline platinum foil increased the induction time for CO_2 formation after a rich-lean switch. This is in agreement with the observed decrease in the optimal frequency of CO conversion when decreasing the mean lambda value (cf. Fig. 13).

On the other hand, the C_3H_8 decomposition depends both on the lean-rich and rich-lean switch as demonstrated by Carlsson et al. [15] by means of O_2 pulsing experiments on Pt/Al_2O_3 , during which two minima of C_3H_8 concentration were found within one period [15]. The different behavior for the optimal frequency of C_3H_8 and NO conversion, namely decreasing optimal frequency with increase and decrease in the mean lambda value from $\lambda_m = 1$, is determined by the slower of the two desorption steps after the input conditions are changed. A decrease of the mean lambda value results in a slower CO desorption step, whereas an increase of the mean lambda slows down the O desorption step. In both cases, the optimal frequency of C_3H_8 and NO is shifted to lower values.

3.6. Influence of GHSV

Although the velocity of the exhaust gas and thus the $GHSV$ is subject to large fluctuations during real-world driving cycles, to the best of our knowledge no studies on the influence on periodic operation of TWC have been reported. Therefore, Fig. 14 shows the time-averaged conversion of exhaust gas pollutants and the selectivity of the products over the Pd/Al_2O_3 catalyst for different frequencies and $GHSVs$ at $A = 0.04$ and $T = 250\ ^\circ C$. In the steady-state and quasi steady-state cases, no clear trend regarding the impact of space velocity on pollutant conversion and product distribution can be observed. This can be attributed to a temperature increase due to an increasing amount of released heat of reaction at higher $GHSV$: At a $GHSV$ of $75\ 000\ h^{-1}$ an increase in the outlet

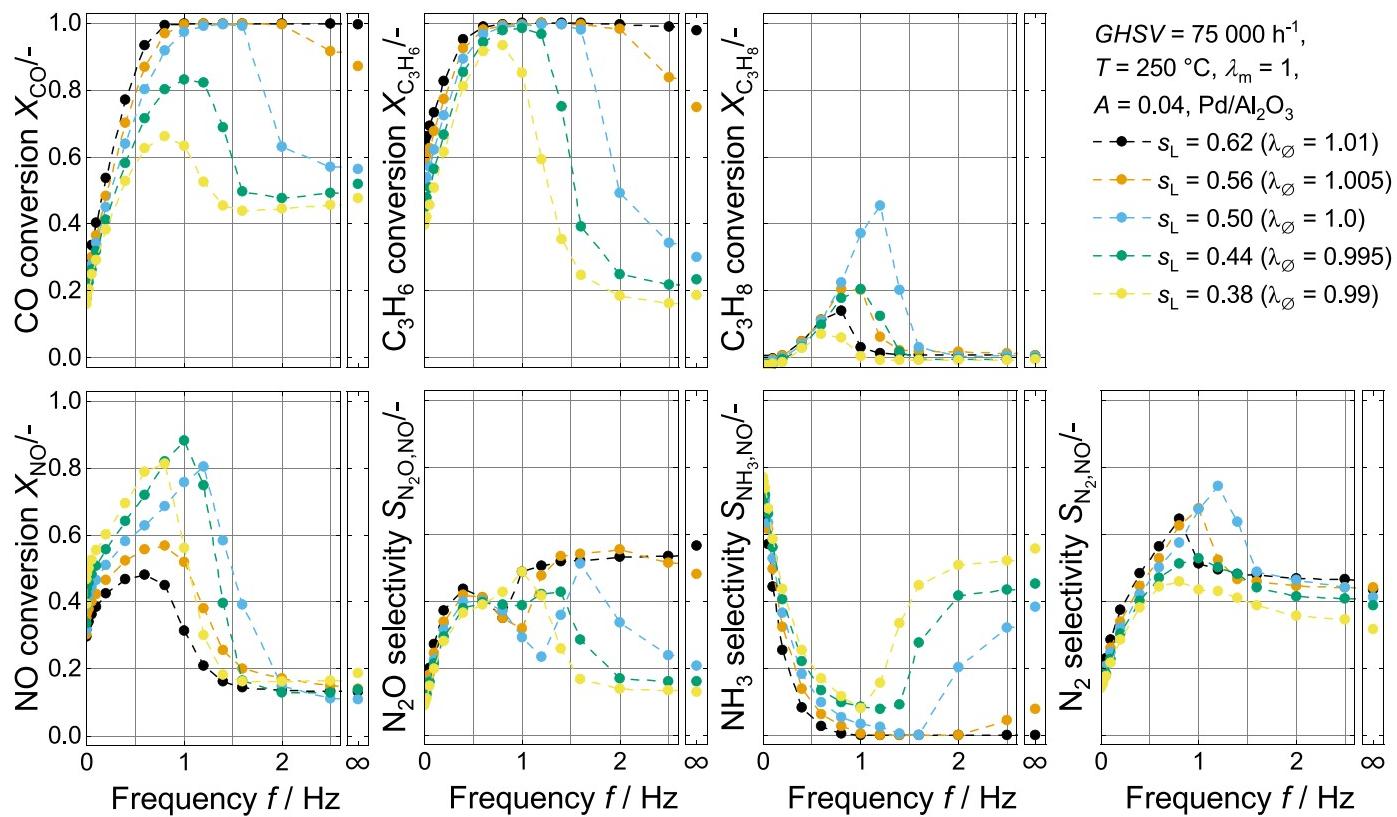


Fig. 11. Conversion of pollutants and selectivity of products formed from NO at different frequencies and split cycles at constant $GHSV = 75\ 000\ h^{-1}$, $T = 250\ ^\circ\text{C}$, $\lambda_m = 1$ and $A = 0.04$ on $\text{Pd}/\text{Al}_2\text{O}_3$. The exhaust gas composition is listed in Table 1.

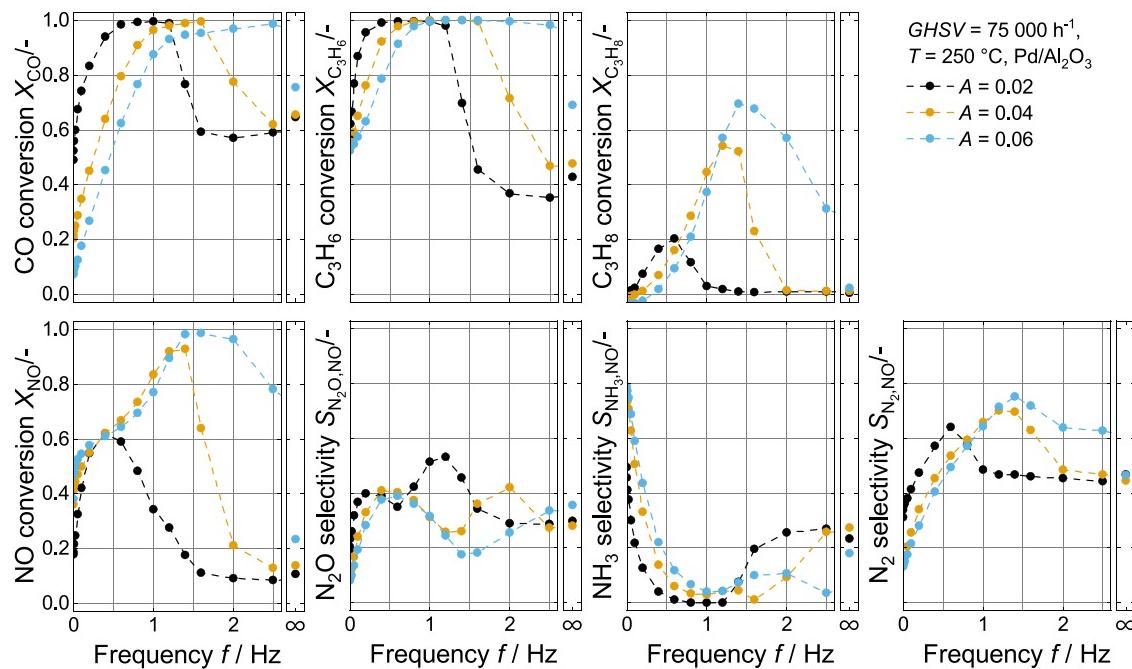


Fig. 12. Average conversion of pollutants and selectivity of products formed from NO at different frequencies and amplitude at constant $GHSV = 75\ 000\ h^{-1}$, $T = 250\ ^\circ\text{C}$ on $\text{Pd}/\text{Al}_2\text{O}_3$. The exhaust gas composition is listed in Table 1.

temperature of 6 K and at $100\ 000\ h^{-1}$ an increase in temperature of 12 K compared to the outlet temperature at $50\ 000\ h^{-1}$ could be observed.

On the other hand, a strong dependence of the optimum frequency on the gas hourly space velocity can be seen during periodic operation.

The conversion maximum of the pollutants and the pattern of the product selectivities shift to higher frequencies with increasing $GHSV$. Notably, the increase of the optimum frequency with increasing $GHSV$ could also be observed during rapid pulsing of reducing agents on lean NO_x traps [77]. Literature suggests that higher space velocities

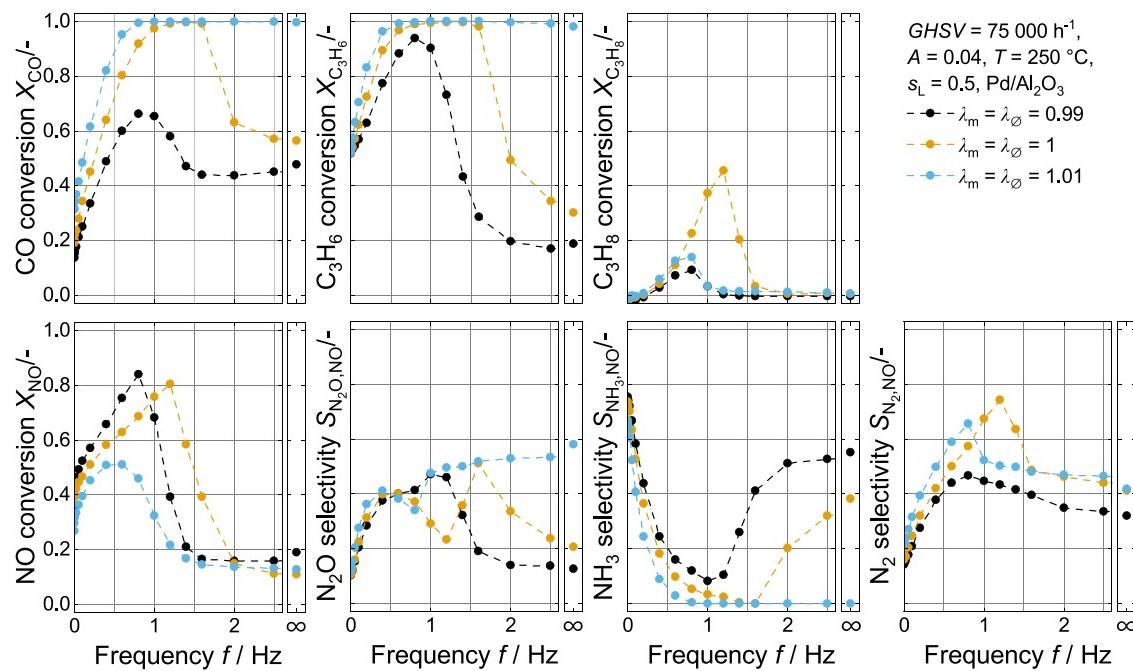


Fig. 13. Average conversion of pollutants and selectivity of products formed from NO at different frequencies and mean lambda values at constant $GHSV = 75\ 000\ h^{-1}$, $T = 250\ ^\circ C$, $s_L = 0.5$, $A = 0.04$ on Pd/Al_2O_3 . The exhaust gas composition is listed in Table 1.

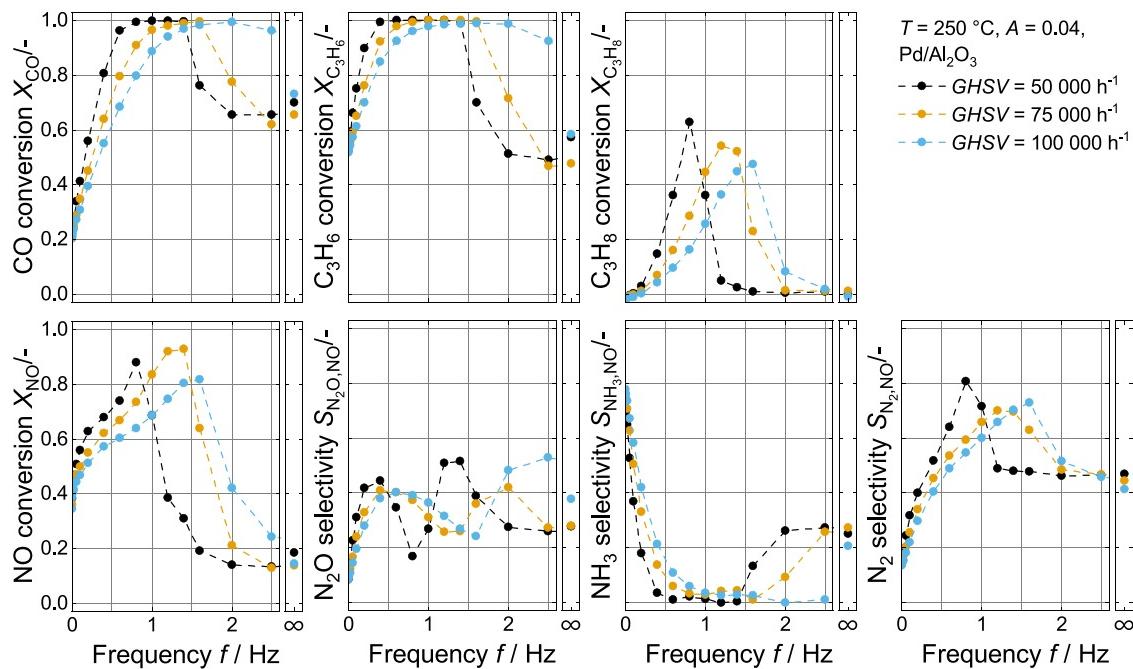


Fig. 14. Average conversion of pollutants and selectivity of products formed from NO at different frequencies and $GHSV$ at constant $T = 250\ ^\circ C$, $A = 0.04$ on Pd/Al_2O_3 . The exhaust gas composition is listed in Table 1.

accelerate the saturation or depletion of adsorbents because the system is further away from the sorption equilibrium due to the shorter contact times [78,79]. The time of adsorption and desorption declines with increasing $GHSV$ [80], thus the optimal time at each half cycle decreases and the optimal frequency increases. On the other hand, the increase of the optimal frequency with increasing $GHSV$ can also be attributed to the reduction of back-mixing with increasing gas velocity in the plant periphery. In analogy to the behavior observed at high amplitudes (cf. Fig. 12), at the highest space velocity lower pollutant conversions can be found in the steady-state compared to $f = 2.5\ Hz$, which is related to

insufficient back-mixing of the forced fluctuations, due to the shorter contact time of the gas phase in the reactor.

3.7. Influence of square wave deterioration

To investigate the influence of back-mixing behavior on the optimum frequency, the gas velocity in the tubular reactor was increased at constant $GHSV = 50\ 000\ h^{-1}$ by applying a volume flow between $3.9\text{--}7.8\ L_{STP}\ min^{-1}$ on monoliths with a length of 3–6 cm. In comparison, in the frequency data shown above (Fig. 14) the volume flow was

varied between 3.9–7.8 L_{STP} on a monolith of 3 cm length to achieve $GHSV = 50\,000\text{--}100\,000\text{ h}^{-1}$. Fig. 15 shows the effect of different gas velocities on the average pollutant conversion and product selectivity at $T = 250\text{ }^{\circ}\text{C}$, $GHSV = 50\,000\text{ h}^{-1}$ and $A = 0.04$. The influence of mass transport on the chemical reaction was estimated by a generalized Mears criterion [81] and can be neglected. Thus the higher velocity mainly influences the deterioration of the square wave form of the applied lean-rich cycling in the plant periphery as can be seen from the real amplitude in front of the reactor (cf. Fig. 5). Conversion of the pollutants and selectivity to the products at quasi steady-state and steady-state remain almost constant, due to the constant $GHSV$. Similarly, increasing the gas velocity at low frequencies does neither significantly change the conversion behavior of CO, C₃H₆, C₃H₈ and NO nor the product selectivity, which we attribute to the low relevance of back-mixing if the frequency is low. In contrast, at high frequency the deterioration of the applied square wave form increases and shifts the observed optimal frequency to lower values. Thus, the optimum frequency of the intrinsic kinetic must be much higher and is very strongly influenced by the mixing behavior upstream of the catalytic converter that is mainly caused by axial dispersion and the applied non-ideal step changes (cf. Fig. 3a). Comparing the optimal frequency of the C₃H₈ conversion for the same gas velocity but different $GHSV$ (same colors in Fig. 14 and Fig. 15), for instance, underscores that the $GHSV$ has no significant influence on the position of optimal frequency.

3.8. Influence of time-on-stream (TOS)

To investigate the influence of catalyst deactivation on the optimal frequency, the catalyst was tested in a full factorial design under periodic, lean and rich operating conditions at $T = 150\text{--}550\text{ }^{\circ}\text{C}$, $A = 0.02\text{--}0.06$ and $GHSV = 50\,000\text{--}100,000\text{ h}^{-1}$. Fig. 16 shows the influence of *TOS* on the average pollutant conversion and product selectivities at $GHSV = 50\,000\text{ h}^{-1}$, $A = 0.04$ and $T = 250\text{ }^{\circ}\text{C}$ on Pd/Al₂O₃. The conversion of all four pollutants and the selectivity to N₂ decreases with increasing *TOS*. The decrease in catalytic activity can be attributed to the increase in particle size of the Pd nanoparticles and the associated loss of active surface area, as can be seen from the decrease in dispersion obtained from CO chemisorption measurements of the fresh (19%) and

aged (6.5%) monolithic samples. The sintering of Pd particles has been reported in temperature regimes as also applied in the present study, namely rich conditions at temperatures of $\geq 550\text{ }^{\circ}\text{C}$ [82]. Therefore, long rich phases due to low frequencies should be avoided during periodic operation of the catalyst. Interestingly, despite the increase in Pd particle size, the optimal frequency for CO, C₃H₆ and C₃H₈ conversion remains constant, whereas the optimal frequency for NO conversion is slightly shifted to a higher and the optimal frequencies of the secondary products are slightly shifted to lower frequencies. Possibly, the strong structural dependence of NO dissociation and recombination [60] may explain the behavior observed, as the formation of inactive nitrogen species on smaller Pd nanoparticles, with higher step/edge defect density is preferred [83].

4. Conclusion

In this work, a synthetic exhaust gas test bench that allows catalyst operation in highly dynamic conditions was used to investigate the influence of fast lean-rich cycling, so-called dithering, on pollutant conversion and product selectivity of Pd/Al₂O₃ and Pd/CZ TWCs. The data obtained during dithering operation are compared with results obtained under stoichiometric steady-state conditions. Herewith, the present study aims at uncovering under which conditions periodic operation is superior to steady-state operation.

Increasing the temperature leads to a shift of the maximum conversion of the pollutant to higher frequencies in an intermediate temperature range. Thus, by controlling the optimal frequency as a function of catalyst temperature, the conversion of C₃H₈ and NO can be increased by 80% at a temperature of 250 °C and a frequency of 1.2 Hz compared to stoichiometric steady-state conditions, thereby significantly improving cold start performance of the TWC. At the same time the N₂ selectivity could be increased by 30%.

The investigation of the split cycle and mean lambda allowed us to draw conclusions about processes taking place on the catalyst surface. In particular, it could be shown that there is an optimum time under lean and rich conditions that is directly related to the characteristic desorption time of the inhibiting surface species CO and O which occurs after the rich-lean and lean-rich switch, respectively, and determine the

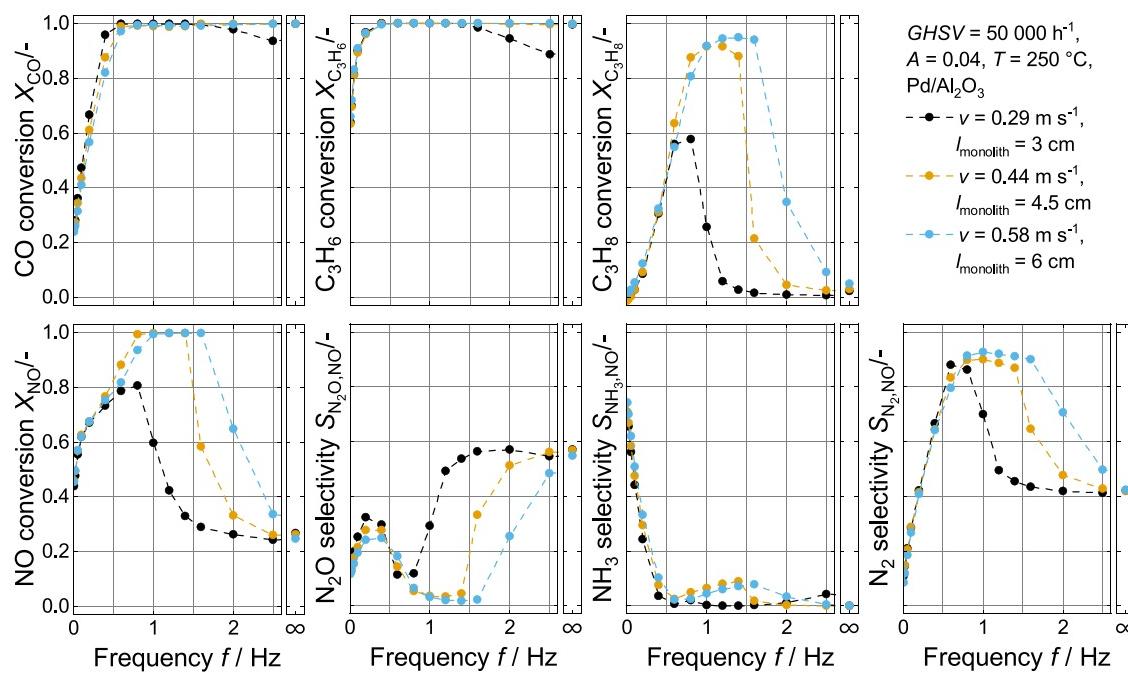


Fig. 15. Average conversion of pollutants and selectivity of products formed from NO at different frequencies and catalyst lengths at constant $GHSV = 50\,000\text{ h}^{-1}$, $T = 250\text{ }^{\circ}\text{C}$, $A = 0.04$ on Pd/Al₂O₃. The exhaust gas composition is listed in Table 1.

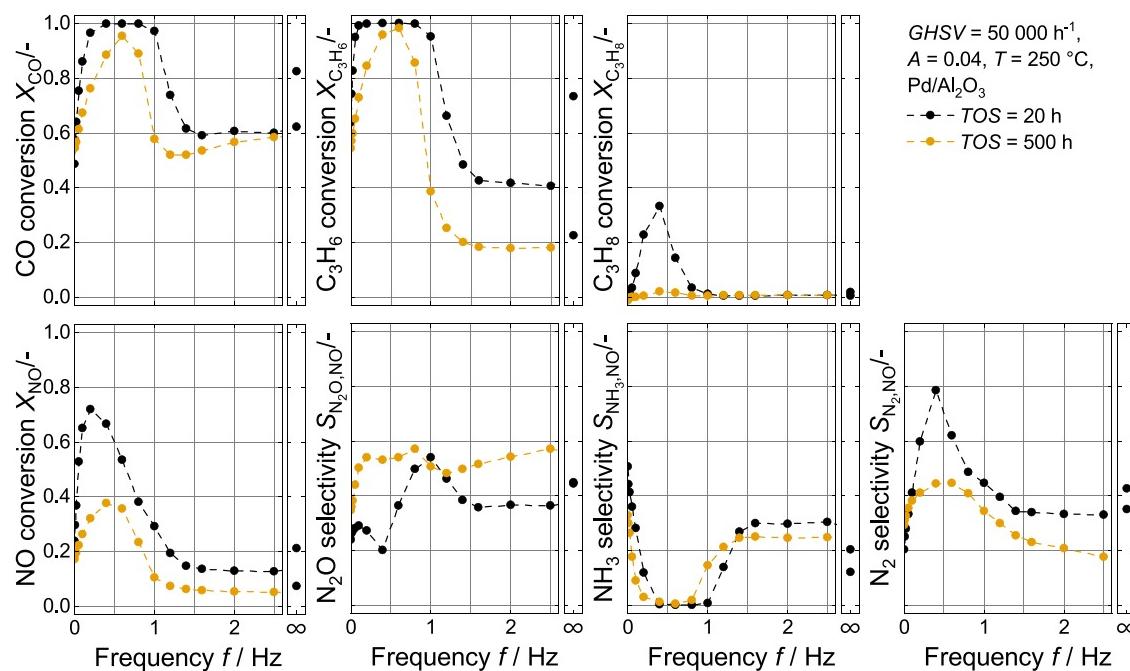


Fig. 16. Average conversion of pollutants and selectivity of products formed from NO at different frequencies and time-on-stream (TOS) at constant $GHSV = 50\ 000\ h^{-1}$, $T = 250\ ^\circ C$, $A = 0.04$ on Pd/Al_2O_3 . The exhaust gas composition is listed in Table 1.

optimal frequency for each pollutant. The free surface sites created in this process increase the adsorption rates of the pollutant gases and thus enable higher reaction rates for their conversion.

Through this relationship, the increase in optimal frequency with increasing amplitude can be attributed to the increase in CO and O₂ partial pressure difference between lean and rich phases and the associated faster desorption time of CO and O adatoms from the catalyst surface. Since catalyst operation under optimized frequency prevents inhibition, an increase in amplitude leads to higher pollutant conversions due to the higher average CO, H₂ and O₂ partial pressures. The observed increase in the optimal frequency with increasing temperature can be explained by higher desorption rates and thus faster transitions between the poisoned states, i.e. O₂ poisoning during lean and CO poisoning during rich phases, after a lean-rich and rich-lean switch.

In an ideal system without mixing of the lean and rich phases in front of the catalyst, the $GHSV$ has no influence on the position of the optimum frequency. However, our results suggest that under conditions representative for real-world applications an increase of the gas velocity leads to less back-mixing upstream of the catalyst, which shifts the optimal frequency to higher values. Hence, when designing an exhaust gas aftertreatment system with forced periodic operation, close-coupled catalyst placement is desirable, as a short distance between engine and catalyst minimizes mixing of the rich and lean phases during dithering. In this regard, Pd-based catalysts as subject to this study are particularly suitable for integration close to the engine because of their high thermal stability against sintering processes. Furthermore, increasing the oxygen storage capacity of the catalyst results in lower optimal frequencies for maximum pollutant conversion at which back-mixing upstream of the catalyst is less pronounced. Nevertheless, very low frequencies should be avoided, as long rich phases accelerate sintering of the Pd nanoparticles and the resulting loss of catalytic activity surface area is typically accompanied by a drop in catalyst performance.

Since it increases the pollutant conversion at low and medium temperature, periodic operation is a highly attractive operation procedure to decrease the cold start emissions of gasoline engines equipped with a TWC for exhaust gas aftertreatment. Along with optimized and improved catalytic formulations, such advanced operation procedures will ensure compliance with increasingly stricter emission limits in the

future. Notably, the higher performance under optimized periodic operation conditions can contribute to decreasing the noble metal loading on TWC, which is of high relevance in the light of increasing scarcity and prices for noble metals such as Pd or Pt. Last but not least, the findings from this work can serve as basis for the development of a physicochemical model that aims at optimizing the temperature- and gas velocity-dependent control method of the lean-rich alternating frequency investigated by means of experiments in our present study.

CRediT authorship contribution statement

Hodonj Daniel: Conceptualization, Data curation, Formal analysis, Investigation, Methodology, Project administration, Validation, Visualization, Writing – original draft. **Borchers Michael:** Formal analysis, Investigation. **Zeh Lukas:** Formal analysis, Investigation. **Hoang Gia Trung:** Formal analysis, Investigation. **Tischer Steffen:** Supervision, Writing – review & editing. **Lott Patrick:** Conceptualization, Data curation, Project administration, Supervision, Writing – review & editing, Funding acquisition, Validation, Writing – original draft. **Deutschmann Olaf:** Project administration, Supervision, Writing – review & editing, Conceptualization, Data curation, Resources. .

Declaration of Competing Interest

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

Data Availability

Data will be made available on request.

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Appendix A. Supporting information

Supplementary data associated with this article can be found in the online version at [doi:10.1016/j.apcatb.2023.123657](https://doi.org/10.1016/j.apcatb.2023.123657).

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